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Fissile Material Disposition Program

MOX Irradiation, Feedstock, and Transportation

ARIES Oxide Production Program Monthly Report – July 2014

ARIES Oxide Production Integrated Program Team

Mark Dinehart, Program Director

Steven McKee, Technical Project Manager

Fawn Coriz, Operations Manager

Evelyn Kelley, Program Management

AJ Herrera, Financial Analyst

May Benavidez, David Hampton, Project Controls

<u>Reviewed for Classification</u>			
Evelyn Kelley (Reviewed By)	154156 (Z#)	8/14/14 (Review Date)	Unclassified (Classification)

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EXECUTIVE SUMMARY

Fissile Material Disposition Program

Report for July 2014

A summary of the accomplishments, milestones, financial summary, project performance and issues facing the ARIES Oxide Production Program for July 2014 is presented in this Executive Summary.

Work Accomplishments

LANL received DOE approval on the 3013 equivalency for ARIES oxide production. The revised equivalency shows that stabilization of plutonium oxide produced by LANL's DMO unit and calcined at 650 degrees C for two hours is equivalent to the DOE-STD-3013 requirements for oxide stabilization at 950 degrees C for two hours. This lower operational temperature will prolong the lifespan of the DMO unit and will help to save dollars on replacement equipment over time.

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The NDA Cage construction is continuing, panels are fabricated and welds passed inspection. The frames have been passed on to the painters for finishing touches. The Project Manager reports that the construction will be complete before the end of August.

The ARIES Pit Cutter glovebox conceptual design is 100% complete. The calorimeter relocation design (currently taking up the floor footprint where the new glovebox will be located) has completed the 90%

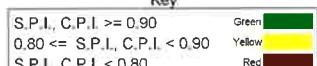
design. The tool fabrication is nearing completion, all of the “controls” equipment is on hand and assembly has begun.



ARIES Pit Cutter: Prototype Fabrication

EXECUTIVE SUMMARY

DATA DATE: July 27, 2014

LANL PROJECT TITLE: FY14 Oxide Production AUTH. LANL PROJECT ID:	AUTHORIZATION NUMBER: DOE DIRECTIVE NUMBER:	PROJECT TYPE: Expense PROJECT STAGE: FY Execution																																																																				
PROJECT DESCRIPTION Los Alamos National Laboratory has the mission to produce 150 kg of PuO ₂ certified and accepted by MOX Services as part of the 2MT campaign. As a result of the ongoing operational pause in PF-4 which began on June 27, 2013, the LANL Program Manager and Federal Program Manager renegotiated the FY14 target to 50 kg of PuO ₂ . To meet this revised target the team will certify the existing oxide that was packaged in previous years. The 50 kg will come from some combination of blend lots that all need some action to obtain MOX Services certification. All actions are being worked in parallel to obtain the 50 kg required to meet the revised L2 milestone. The lathe controller upgrade continues, design work on the ARIES Pit Cutter tool is moving forward, DMO-3 criticality issues have a path forward, and the new inner can welder was installed in the packaging line. Additional targets were identified to be completed in FY14 and include: completing all ARIES procedure reviews/updates/revisions, submitting a revised work plan for FY14/FY15, completing a minimum capability plan, completing criticality analysis on DMO-2, and developing a legacy inventory risk reduction plan.																																																																						
PERFORMANCE	<table border="1"> <thead> <tr> <th></th> <th>Current Period (\$1,000)</th> <th>Cum. To Date (\$1,000)</th> <th>VARIANCE CALCULATIONS</th> <th>Indices</th> </tr> </thead> <tbody> <tr> <td>BCWS</td> <td>4,237</td> <td>35,406</td> <td></td> <td>S.P.I. 0.77</td> </tr> <tr> <td>BCWP</td> <td>3,265</td> <td>27,339</td> <td></td> <td>C.P.I. 0.95</td> </tr> <tr> <td>ACWP</td> <td>3,473</td> <td>28,691</td> <td></td> <td>S.V. % -22.8</td> </tr> <tr> <td>S.V.</td> <td>-972</td> <td>-8,068</td> <td></td> <td>C.V. % -4.9</td> </tr> <tr> <td>C.V.</td> <td>-208</td> <td>-1,352</td> <td></td> <td></td> </tr> </tbody> </table>		Current Period (\$1,000)	Cum. To Date (\$1,000)	VARIANCE CALCULATIONS	Indices	BCWS	4,237	35,406		S.P.I. 0.77	BCWP	3,265	27,339		C.P.I. 0.95	ACWP	3,473	28,691		S.V. % -22.8	S.V.	-972	-8,068		C.V. % -4.9	C.V.	-208	-1,352			Key 																																						
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LANL KEY PERSONNEL	Program Director: Mark Dinehart Project Controls: David Hampton, May Benavidez Technical Project Manager: Steve McKee Program Management: Evelyn Kelley	DOE KEY PERSONNEL Federal Program Manager, Office Of Fissile Materials Disposition (NA-26): Virginia Kay Los Alamos Field Office, Assistant Manager for National Security Missions, Lawrence Kwei Los Alamos Field Office, NA-00-LA Program Liaison, Michael Heil																																																																				
ACCOMPLISHMENTS FOR PERIOD	-3013 equivalency received DOE approval -SRNL/LANL completed the annual surveillance on AC -The SRNL/LANL MOU revision completed -FY14/FY15 Revised Work Plan submitted to NA-26 -ARIES Pit Cutter glovebox conceptual design completed	ACTIVE CONCERNNS -The team is evaluating "readiness" requirements to ensure processes can go operational once all other resumption/criticality activities have been completed. -The lack of certified TA-55 criticality resources remain a concern.																																																																				
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EXECUTIVE SUMMARY

DATA DATE: July 27, 2014

LANL PROJECT TITLE: FY14 Oxide Production AUTH. LANL PROJECT ID:		CONTINGENCY	Contingency - \$6,109,374																																																																		
MILESTONE STATUS	Milestone FY14/FY15 Revised Work Plan submitted to NA-26 Minimum Capability Plan Complete Legacy Inventory Risk Reduction Plan Complete Complete 3 Ready-to-Ship Submittals 50 kg Certified Oxide Accepted by MOX Services	Baseline Sched.	Act./Fcst. Sched.	Var. (Weeks)																																																																	
BAR LOG (LAST 5)	BCP LOG (LAST 5) BCR PSM-14-094 Pit Cutter Calorimeter and Fab (\$587K) BCR PSM-14-097 Legacy Management (\$679K) BCR PSM-14-116 TA-55 314 Upgrade Project Hold (-\$324.6K) BCR PSM-14-125 Add to Pu Conversion Scope (\$126K) BCR PSM-14-126 Additional Milestones (\$0)																																																																				
POTENTIAL FUTURE COST, SCHED., & TECHNICAL IMPACTS/CONCERNS																																																																					
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1.0 Introduction

Los Alamos National Laboratory (LANL), under LANS, LLC, has the mission to produce plutonium oxide certified for use in Mixed-Oxide (MOX) fuels production and is currently using the Advanced Recovery and Integrated Extraction System (ARIES) for operations. This material is obtained from stockpile-return units identified by NA-26 for disposition in accordance with the Plutonium Management and Disposition Agreement.

This monthly report provides a status on the key activities associated with the Program for July 2014. Status is provided on staffing, accomplishments, milestones, financials, trends, activity status and overall concerns and challenges.

2.0 Staffing

FY14	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep
Planned	53	68	74	75	76	76	78	79	75	74	72	64
Actual	52	62	62	66	72	75	66	77	73	69		

Table 1: Planned Versus Actual Staffing Costs (FTEs)

Delays in PF-4 resumption, equipment installation and engineering efforts are keeping the staffing level slightly less than planned.

3.0 Accomplishments

LANL received DOE approval on the 3013 equivalency for ARIES oxide production. The revised equivalency shows that stabilization of plutonium oxide produced by LANL's DMO unit and calcined at 650 degrees C for two hours is equivalent to the DOE-STD-3013 requirements for oxide stabilization at 950 degrees C for two hours. This lower operational temperature will prolong the lifespan of the DMO unit and will help to save dollars on replacement equipment over time.

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The NDA Cage construction is continuing, panels are fabricated and welds passed inspection. The frames have been passed on to the painters for finishing touches. The Project Manager reports that the construction phase will be complete in August.



NDA Cage Undergoing Construction

The ARIES Pit Cutter glovebox conceptual design is 100% complete. The calorimeter relocation design (currently taking up the floor footprint where the new glovebox will be located) has completed the 90% design. The tool fabrication is nearing completion, all of the "controls" equipment is on hand and assembly has begun.

4.0 Milestones Status

4.1 NNSA Directed FY14 Milestones

The ARIES Oxide Production Program FY14 NNSA Milestones are described in the table below and includes status and notations as applicable.

Status	Due	Description	Notes
1	03/30/14	Resolve criticality safety concerns with the DMO-3 oxide conversion unit	PNNL analysis is complete. A path forward has been agreed upon. Milestone is complete.
2	09/01/14	Complete the installation of the packaging line inner can welder	Installation was completed on 5/15/14.
3	08/15/14	Complete design of Simple Pit Disassembly Equipment (ARIES Pit Cutter)	Final fabrication design delivered 4/3/14. Milestone complete.
4	09/30/14	50 kg certified PuO ₂ accepted by MOX Services	Samples for Blend Lot #'s 51-54 are undergoing chemical analysis at SRNL. Quality assurance continues to work paperwork on Blend Lot #'s 38M, 51-54. Samples of Blend Lot #'s 2 & 40 are with shipping/receiving awaiting shipment to PNNL for tritium analysis.
5	09/15/14	Complete 3 Ready-to-Ship submittals	1 st Ready-to-Ship (RTS) is complete, 2 nd RTS is awaiting a weld report, and the 3 rd RTS is awaiting MOX Services approval.
Additional Milestones			
6	09/30/14	All ARIES procedures reviewed, approved, signed	Procedures complete and meet current requirements. Future criticality modifications may require procedure revision. Milestone complete.
7	08/01/14	PNNL criticality safety analysis input on Pit Disassembly and DMO-2 complete	PDIS and DMO-2 input complete. Milestone complete.
8	07/15/14	FY14/FY15 Revised Work Plan Submitted	Revised work plan submitted to NA-26 on 7/15/14. Milestone complete.
9	08/15/14	Minimum Capability Plan Complete	On track to complete.
10	08/15/14	Legacy Inventory Risk Reduction Plan Complete	On track to complete.

Table 2: NNSA Directed Milestone Summary

 Satisfactory  Caution  Alert  Complete

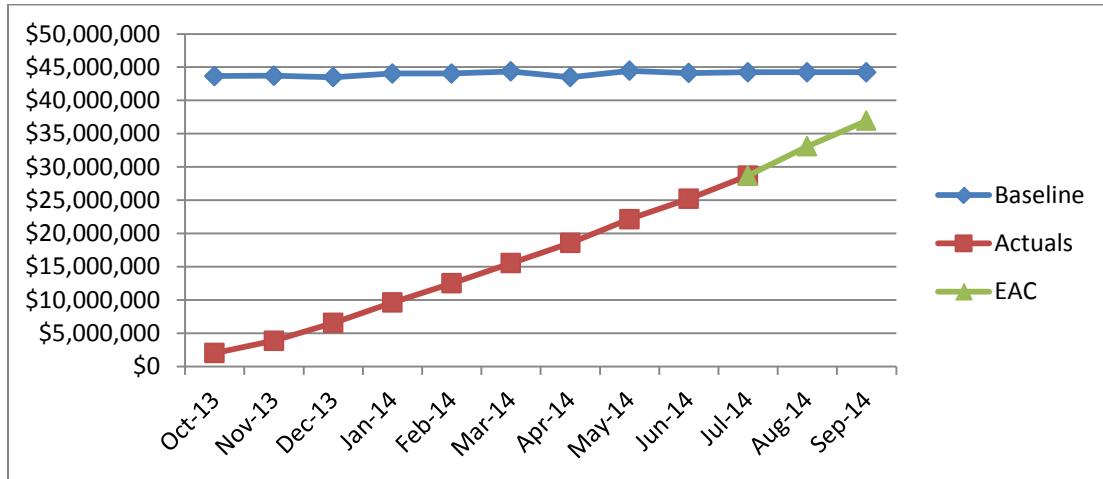
4.2 Near Term Milestones

Milestone	Target Date	Forecast or Actual Date
Certification of Blend Lot 38-M	06-Mar-2014	30-Sep-2014 F
Prepare Samples and Ship to SRS (Blend Lot #s 51-52)	03-Jun-2013	02-Jun-2013 A
NDA Cage Installation Complete	17-Mar-2014	29-Aug-2014 F
MD-2 Shipping/Receiving - Preliminary Design Complete	19-Mar-2014	30-Sep-2014 F
Prepare Samples and Ship to SRS (Blend Lot #s 53-54)	22-Jul-2013	02-Jun-2013 A
Construction Complete for TA-55, Building 314 Warehouse Upgrade Project (Slab/Cage/Racks)	30-Sep-2014	30-Sep-2014 F
Installation of the Robotic Lathe Controller Upgrade Complete	28-Oct-2014	28-Oct-2014 F
Prepare and Ship Samples to PNNL (Blend Lot #s 2 & 40)	28-Jul-2014	04-Aug-2014 A

Table 3: Near Term Milestone Summary

5.0 Financial Overview

5.1 Financial Summary



Baseline	July Spend Status	EAC
\$44,251,211	\$28,690,877	\$36,956,451

5.2 Project Performance and Earned Value Management

The ARIES Oxide Production program cumulative cost variance is -\$1,352K resulting in a CPI of 0.95 with the total spent at \$28,690K. The estimate at completion is \$36,956K. The cumulative schedule variance is -\$8,067K resulting in an SPI of 0.77. \$27,338K of work was accomplished against \$35,406K planned.

The schedule is behind primarily due to delays in PF-4 resumption, the ARIES Pit Cutter delays (materials/procurement), and Conveyor Control System Refurbishment.

The overrun is primarily due to lack of progress on PF-4 resumption activities compared to the assigned resources. The slow progress is largely due to a lack of criticality resources and criticality resource prioritization overall. Some of the overrun will recover when operations are resumed.

5.3 Variance Analysis

Functional area cumulative YTD variance is analyzed in the table below:

Function	Schedule Variance	Cost Variance	Analysis
Operations	(\$6,519) 0.55 SPI	(\$4,050) 0.66 CPI	Operational work packages are behind schedule and overrun. The schedule is behind primarily due to delays in resuming operations in PF-4. The overrun is primarily due to lack of progress on PF-4 resumption activities compared to the assigned resources.
Engineering	(\$366) 0.92 SPI	\$1,873 1.74 CPI	Engineering is behind schedule and underrun. The schedule is behind primarily due to delays in the Conveyor Control System Refurbishment activities. Completion of some of these efforts will be delayed until FY15. Spare Parts is showing an underrun due to difficulty in forecasting when the purchases will be executed during the fiscal year. It is forecasted and is taking earned value as level-of-effort. This variance will be eliminated when the purchases are executed. Analytical Chemistry is behind schedule and under running due to the PF-4 operational pause.
Program Management	(\$366) 0.93 SPI	\$29 1.00 CPI	Program Management is behind schedule and slightly underrun. The schedule is behind primarily due to delays in PF-4 resumption. These delays are impacting the QA work package for activities which rely on Operations.
Projects	(\$379) .93 SPI	\$795 1.19 CPI	The negative schedule variance is primarily due to delays on the Pit Cutter effort. Some FY14 efforts will extend into FY15. The underrun is primarily due to late contractor billings for work performed on the Lathe, Pit Cutter, Can Opener and MD-2 Container. This underrun will be reduced as contractor invoices are paid.

Table 4: Variance Analysis

6.0 Trends and Change Control

The current Trend Register, Appendix G, is attached to this report.

The following trend was resolved under variance management and a baseline change request:

- Procure, install and document DMO-2 limited volume circulating chilled water system

The following trends are pending resolution as of July 2014:

- Fire Water PISA/ESS
- Muffle furnace unknowns

7.0 Status

PNNL Criticality Safety Analyst (CSA) resources continue to support the Criticality Safety Evaluations (CSE)'s in support of the Oxide Production Program. The current focus is on the CSE for milling and blending operations. Program Managers from LANL and PNNL continue the development of a revised statement of work for the remainder of the FY14 and FY15 to include qualification of PNNL criticality resources to the LANL program, CSEs for all unit operations, annual walk down support, and program implementation assistance/reviews.

Upon a return to operations, oxide in the production pipeline (Blend Lot #'s 55 & 56) will need to be re-calcined in DMO using the doser.

Blend Lot #'s 51 and 52 continue to fall further behind. MQ and QPA have been resolving an issue about several 20 points requirements that has required additional information to be presented. The issue will be addressed when a PFITS action is resolved to revise all of the LANL 20 points documents to remove extraneous language which establishes requirements that are not applicable to ARIES Oxide Production, but were in the documents for the 94-1 legacy materials. As the LANL 20 points documents do not provide specificity regarding a number of requirements that were in these documents for the 94-1 program (although some but not all have been removed), the PFITS action will resolve the issue. The PFITS action should not impact certification. The issue regarding certification resides with priority and resource issues within IPM and QPA in order to get the documents to MOX Services for review and approval before the end of the FY.

Blend Lot #'s 53 and 54 await TIMS measurements by SRNL. The TIMS instrument was not operational during the surveillance, and as it becomes operational, a surveillance to observe the TIMS measurements is scheduled the week of August 18. In addition, Blend Lot #54 also requires surface area measurement at LANL to be performed in space that has been resumed for plutonium operations. In addition, the PFITS action above is also applicable to these Blend Lots, and the additional data is being gathered. The issue regarding certification resides with priority and resource issues within IPM and QPA in order to get the documents to MOX Services for review and approval before the end of the FY.

The samples for PNNL for Blend Lot #'s 2 and 40 are ready to be shipped by month end (tentative date is 8/4). The CGD plan is nearly completed for submittal for MOX Services review. The technical project manager will determine a date to travel to SRNL to witness the sample analysis. The remaining Ready-to-Ship, covering 1, 3, 4, 17, 30, and 31 are with QPA and MQ.

Los Alamos is currently holding all "ready-to-ship" oxide until authorized by NA-26 to resume shipments to SRS. At present 298 kg Pu is in the "ready-to-ship" category. Of this amount, 150 kg awaits approval to retrieve the cans and package in 9975 containers, 75 kg awaits the weld report, and 73 kg awaits re-review and concurrence by MOX Services on a revised CoA/CoC. Los Alamos is

preparing an interim storage analysis to fully understand the short and long-term impacts of this significant change to the program.

8.0 Challenges

Uncertainty remains on a date for the operational resumption of PF-4 and ARIES oxide production. The Program Team continues to work on planning the work packages and schedule with the possibility of shifting dates as we get closer to the end of the fiscal year.

Readiness requirements are beginning to clarify and implications will impact production in FY15.

Criticality resource issues remain a challenge but the team continues to work with LANL (TA-55) criticality personnel and partnering resources from PNNL to resolve these concerns and move forward.

Appendices

Appendix A: Production Schedule

Appendix B: Certification & Ready-to-Ship Schedule

Appendix C: Cost Performance Report

Appendix D: Status Schedule

Appendix E: Spend Plan

Appendix F: Commitments

Appendix G: Trend Register

Appendix H: Milestone Report



APPENDIX A:

Production Schedule

APPENDIX A – PRODUCTION SCHEDULE – JULY 2014

BLEND LOTS 51-62 FY2014 OXIDE PRODUCTION*																				
Oxide Production		Oct*	Nov	Dec	Jan*	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Year to Date	Q1	Q2	Q3	Q4	Total for Year	Status
Converted (kg Pu)	Planned	0	0	0	15	30	30	15	30	30	30	15	15	210	0	75	75	60	210	
	Actual	70.7	0	0	0	0	0	0	0	0	0	0	0	70.7	70.7	0	0	0	70.7	
Blended (kg Pu)	Planned	0	0	0	15	30	30	30	15	35	30	30	15	230	0	75	80	75	230	
	Actual	50.8	0	0	0	0	0	0	0	0	0	0	0	50.8	50.8	0	0	0	50.8	
Samples Shipped**	Planned	0	0	0	60	0	0	0	60	60	60	0	0	240	0	60	120	60	240	
	Actual	0	0	0	0	0	0	0	0	25.2	0	0	0	25.2	0	0	25.2	0	25.2	
Packaged (kg Pu)	Planned	0	0	0	0	12.7	37.9	25.4	25.4	25.4	25.4	12.7	25.4	190.3	0	50.6	76.2	63.5	190.3	
	Actual	50.8	0	0	0	0	0	0	0	0	0	0	0	50.8	50.8	0	0	0	50.8	
Analyzed*** (kg Pu)	Planned	0	0	0	0	0	50.8	0	50.8	0	50.8	0	50.8	203.2	0	50.8	50.8	101.6	203.2	
	Actual	0	0	25.4	0	0	0	0	0	0	0	0	0	25.4	25.4	0	0	0	25.4	
Certified**** (kg Pu)	Planned	0	0	0	0	25.2	0	25.2	0	0	50.8	0	50.8	152	0	25.2	25.2	101.6	152	
	Actual	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		

NOTES:

* Includes FY13 material in the pipeline and assume 1/8/14 start date. There is a high likelihood that the material in the pipeline will have to be rerun through DMO.

** FY14 has all samples shipped to SRNL

*** FY14 has all AC performed by SRNL except 10% nitrogen sampling

**** Letter of acceptance by MOX Services denotes “certified”

Samples analyzed in December denotes TGA completion for Blend Lot #s 51 & 52

Denotes the data for the June 2014 report

Comparison of YTD planned versus actuals

Change from previous month



APPENDIX B:

Certification & Ready-to-Ship Schedule

APPENDIX B – CERTIFICATION AND READY-TO-SHIP SCHEDULE – JULY 2014

BLEND LOT	kg Pu (theoretical)		kg Pu (actual)	status	AC Report Complete	CoA prepared	CoC prepared	QPA-PQ review and approval	MOX Services approval	LA Field Office review (if required)	Status
38-M	12.7							8/11/2014	9/1/2014	n/a	submitted to QPA on 7/14/2014; QPA requested additional information
40	12.7					9/8/2014	9/8/2014	9/15/2014	9/29/2014	n/a	sample shipped week of 8/4
51	12.7							8/11/2014	9/1/2014	n/a	submitted to QPA on 7/14/2014; QPA requested additional information
52	12.7							8/11/2014	9/1/2014	n/a	submitted to QPA on 7/14/2014; QPA requested additional information
53	12.7				8/18/2014	8/25/2014	8/25/2014	9/15/2014	9/29/2014	n/a	awaiting analytical chemistry results from SRNL
54	12.7				8/18/2014	8/25/2014	8/25/2014	9/15/2014	9/29/2014	n/a	awaiting analytical chemistry results from SRNL; also requires surface area measurement
total	76.2	76.2	38.1								
RTS #1	1,2,4,17,30,31					9/8/2014	9/8/2014	9/15/2014	9/29/2014	n/a	with QPA for final review and signature
RTS #2	32-37										need to process RTS
RTS #3	39,41-44,38-M									n/a	see 38-M details; need for SRS weld report for 41-44

Notes:



Activity complete



Maximum that can be certified this FY with paperwork pushed through. This amount is 76.2 kg theoretical



Minimum that can be certified this FY without much effort. This amount is 38.1 kg theoretical.



At Risk

Not Applicable (n/a) - denotes that NA-00-LA will no longer review books, except as part of any quality assessment, audit, or spot check at their discretion.



APPENDIX C:

Cost Performance Report

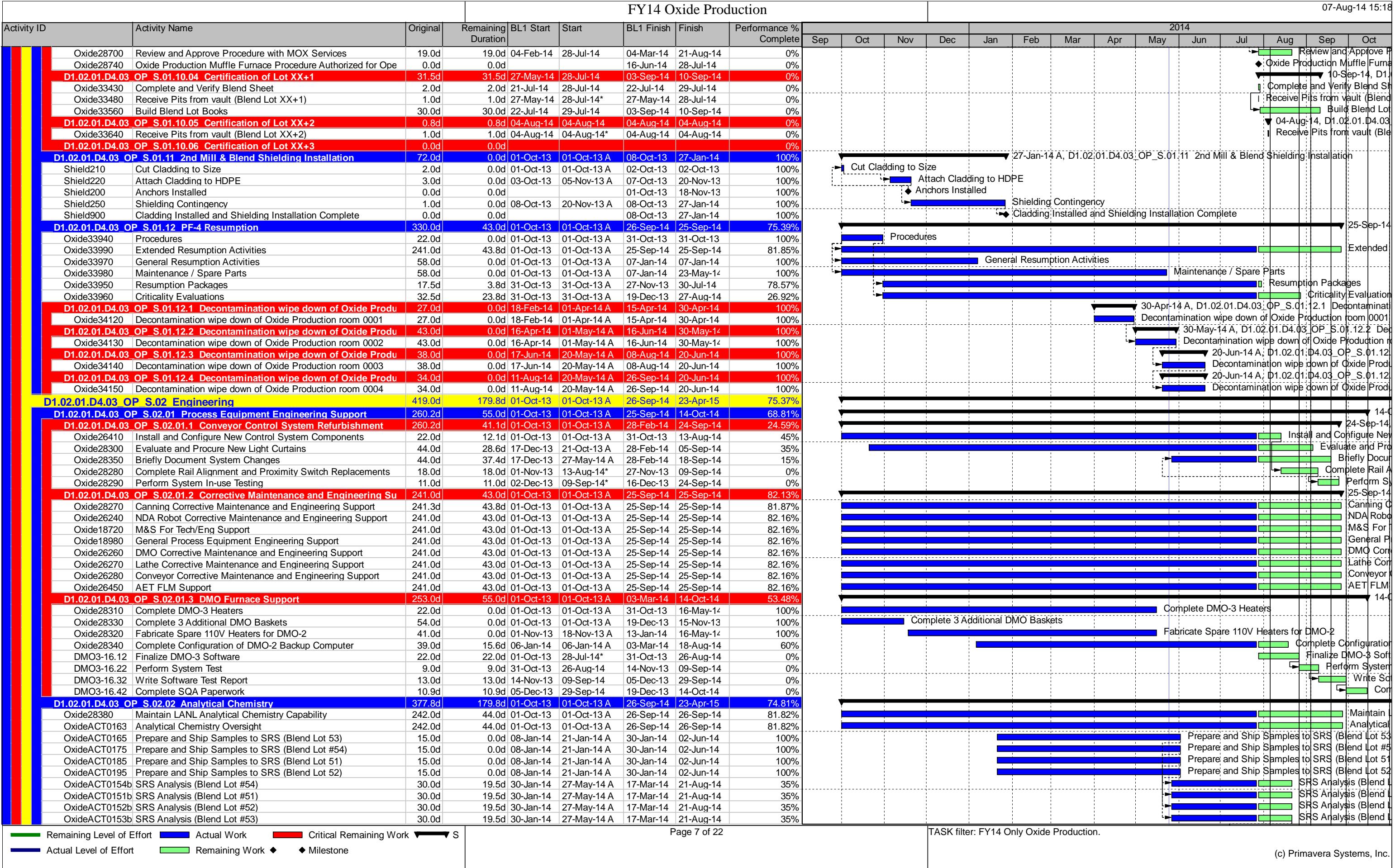
COST PERFORMANCE REPORT - FORMAT 2 FY14 Oxide Production													COST IN \$ x1,000		PAGE 2 OF 2	
IWBS LVL 7 AND DESCRIPTION (1)		CURRENT PERIOD (07/27/2014)					CUMULATIVE TO DATE							AT COMPLETION		
		BUDGETED COST		VARIANCE			BUDGETED COST		VARIANCE			INDEX		BUDGETED (14)	ESTIMATED (15)	VARIANCE (16)
		WORK SCHEDULED (2)	WORK PERFORMED (3)	ACTUAL COST WORK PERFORMED (4)	SCHEDULED (5)	COST (6)	WORK SCHEDULED (7)	WORK PERFORMED (8)	ACTUAL COST WORK PERFORMED (9)	SCHEDULED (10)	COST (11)	SCHEDULED (12)	COST (13)			
IWBS LVL 6: Projects																
D10201D4030401	Lathe Controller Upgrade Installation	124	139	131	14	8	1,183	1,336	1,010	153	325	1.13	1.32	1,425	1,325	100
D10201D4030402	ARIES Pit Cutter	215	284	173	68	110	1,886	1,479	1,261	-407	217	0.78	1.17	2,417	2,240	177
D10201D4030403	NDA Cage Installation	196	169	189	-26	-19	580	560	752	-20	-191	0.97	0.74	740	864	-124
D10201D4030404	MD-2 Container Preliminary Design	118	47	29	-71	17	619	572	286	-46	285	0.92	2.00	798	790	8
D10201D4030405	TA55-314 Upgrades	0	0	0	0	-0	242	232	233	-9	-1	0.96	1.00	242	233	8
D10201D4030406	Can Opener, Inner Welder, Outer Welder	157	85	26	-71	59	754	706	546	-48	159	0.94	1.29	925	900	25
IWBS LVL 6: Projects		811	726	549	-85	176	5,266	4,887	4,091	-379	795	0.93	1.19	6,549	6,354	195
REPORT TOTALS		4,237	3,264	3,472	-972	-208	35,406	27,338	28,690	-8,067	-1,352	0.77	0.95	44,251	36,956	7,295

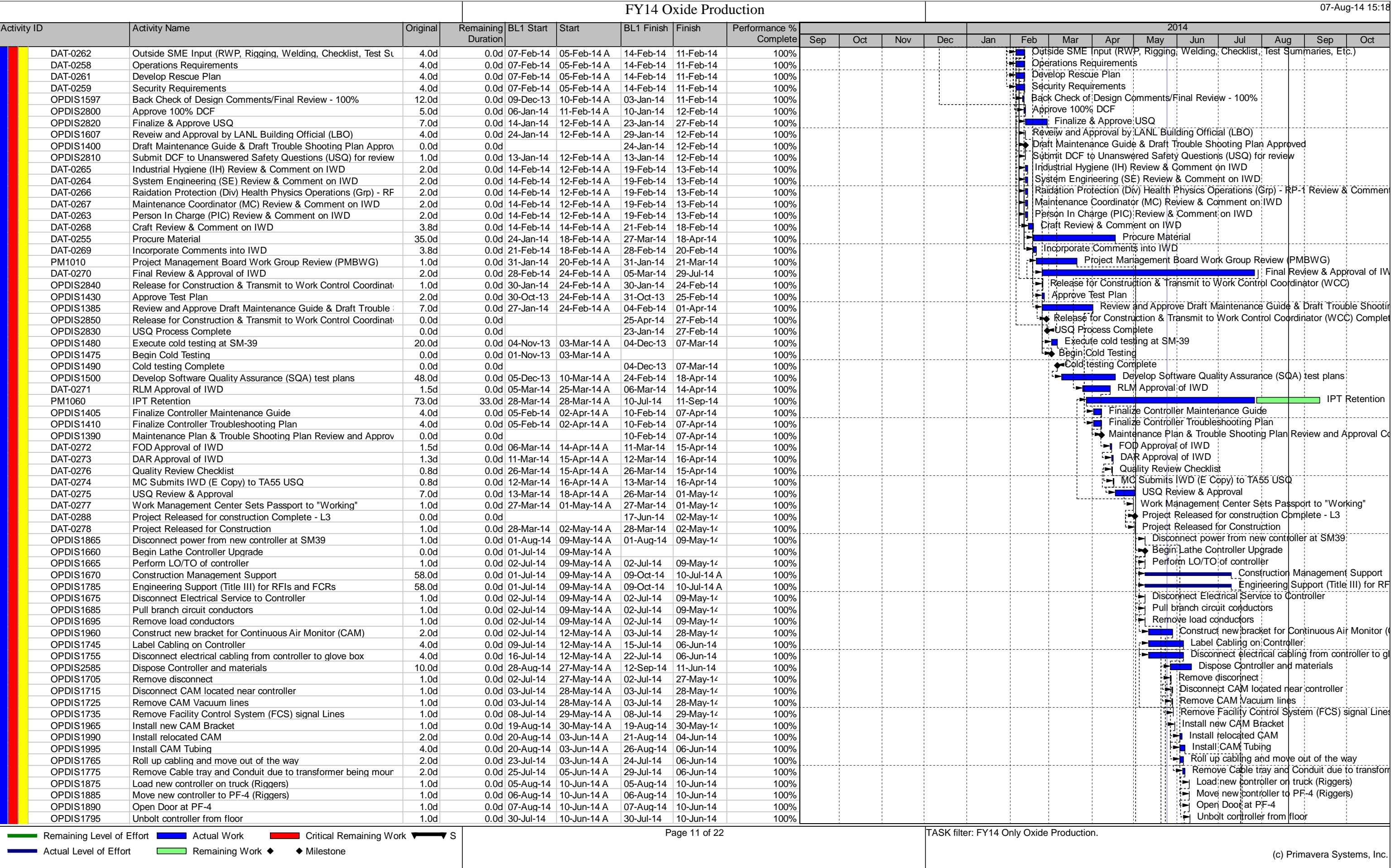


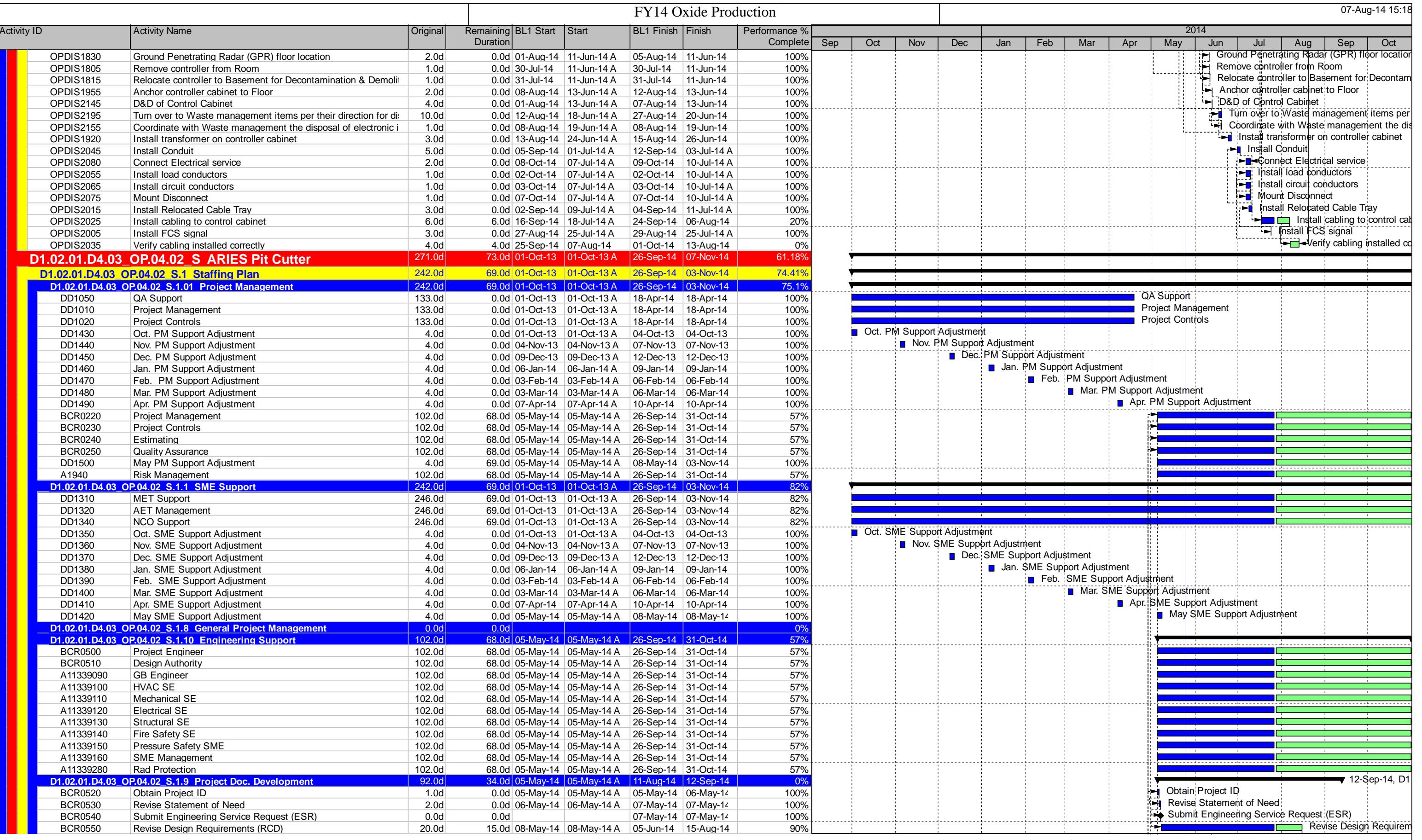
APPENDIX D:

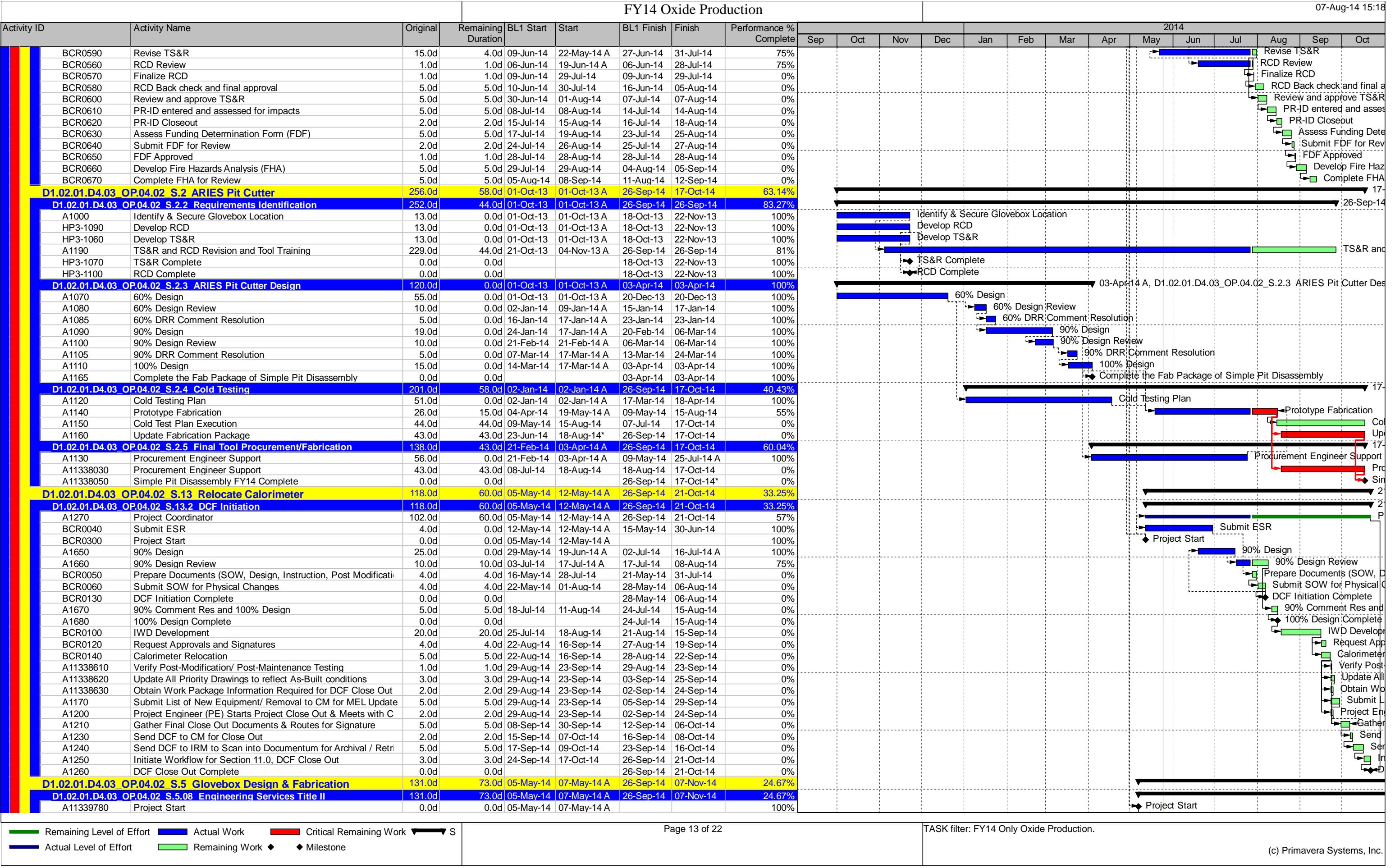
Status Schedule

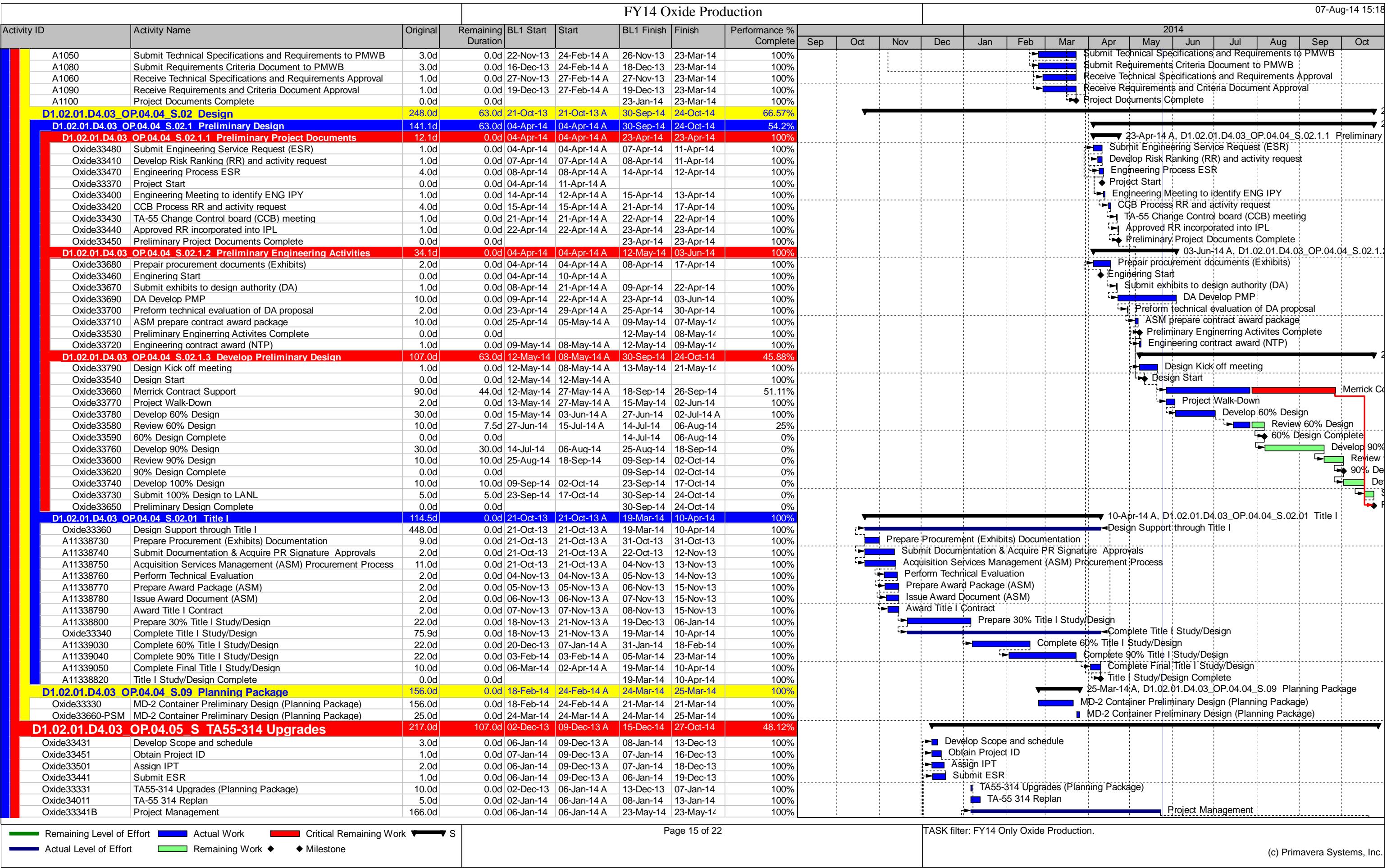
FY14 Oxide Production

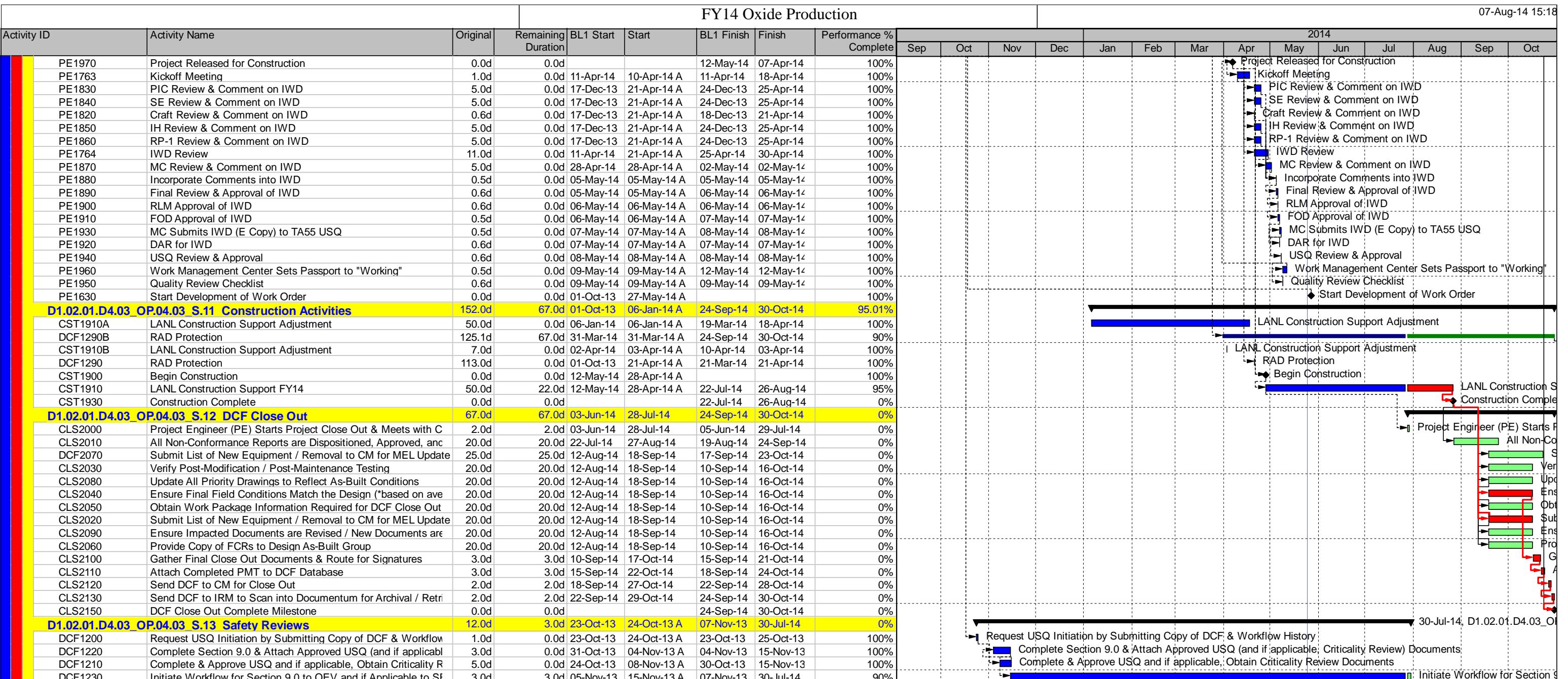














APPENDIX E:

Spend Plan



APPENDIX E: SPEND PLAN - JULY 2014

LANL	FY 2014 Actual Cost													FY 2014 Cumulative Cost	
	FY 2014 Total Available to Cost	Oct-13 Actuals	Nov-13 Actuals	Dec-13 Actuals	Jan-14 Actuals	Feb-14 Actuals	Mar-14 Actuals	Apr-14 Actuals	May-14 Actuals	Jun-14 Actuals	Jul-14 Actuals	Aug-14	Sep-14		
MA-7B Pu															
STARS TOTAL															
Cong. Rpt Adjusted Total	50,363,850	2,014,212	1,868,753	2,660,659	3,084,914	2,882,902	3,034,550	3,028,227	3,592,277	3,051,440	3,472,943	0	0	28,690,877	
NN6001030 - ARIES	50,348,586	2,014,212	1,868,753	2,660,659	3,084,914	2,882,902	3,034,550	3,028,227	3,592,277	3,051,440	3,472,943	0	0	28,690,877	
NN6001030 - LLNL SSP Modern Foundry estimate	15,264													0	
2MT Work Packages															
Pit Disassembly	996,544	119,895	84,396	91,518	115,802	84,461	55,270	34,543	64,553	56,449	85,592			792,481	
Material Shipping and Receiving	1,399,164	14,431	13,579	72,148	114,306	111,216	136,764	109,639	129,522	111,007	127,103			939,716	
Pu Conversion	3,319,650	180,488	139,411	209,203	262,720	165,808	178,015	143,182	222,690	264,788	323,897			2,090,202	
Packaging	1,333,869	185,615	164,242	364,716	297,091	348,359	213,011	236,854	160,537	230,565	397,549			2,598,541	
Nondestructive Assay	301,763	19,413	16,864	12,219	4,796	4,896	34,518	25,388	32,966	19,806	29,122			199,987	
Operations Management	712,539	16,801	49,601	39,082	46,577	28,845	52,342	33,306	44,837	54,824	56,887			423,102	
Pu Characterization	1,116,733	107,366	82,912	211,833	69,486	62,788	97,134	72,825	133,769	119,179	176,624			1,133,916	
Preventive Equipment Maintenance	573,898	28,058	49,531	59,273	49,804	53,420	50,635	41,295	46,940	28,261	42,284			449,501	
Production Planning and Control	2,029,371	108,939	66,212	84,336	92,606	97,363	125,357	122,032	229,350	178,256	178,167			1,282,618	
2nd Mill & Blend Shielding Installation	36,382	28,050	39,832	853	1,969	(844)	88	3,711	1,940	0	0			75,599	
PF-4 Resumption	3,156,629	23,283	27,963	96,427	231,713	353,906	422,249	322,708	432,423	111,604	75,031			2,097,307	
Process Equipment Engineering Support	1,563,146	121,278	78,850	66,573	81,882	81,554	74,533	99,342	155,947	75,091	105,641			940,692	
Analytical Chemistry	1,808,474	10,686	74,379	50,514	52,136	28,642	61,451	43,639	68,850	43,116	88,953			522,365	
Process Qualification	157,486	4,985	21,009	42,881	(2,487)	29,011	35,498	28,081	26,649	17,902	13,771			217,301	
Warehousing/Procurement/Storage	427,769	31,093	21,054	24,816	28,085	28,598	30,901	30,674	37,469	29,398	30,418			292,507	
Spare Parts	1,500,000	0	0	31,487	77,646	66,953	78,315	104,894	83,298	59,943	64,990			567,526	
Program Management	2,894,773	252,412	198,041	113,010	130,500	130,497	(31,479)	129,715	143,756	154,387	137,495			1,358,335	
TA-55 Infrastructure	5,566,958	315,941	440,666	403,948	392,244	432,927	525,626	428,455	445,715	488,692	448,913			4,323,126	
TA-54 Waste Management	450,000	0	0	0	0	34,694	(2,882)	0	137	0	0			31,948	
Quality Assurance Support	3,032,417	234,375	21,450	249,354	381,633	193,625	240,919	394,780	150,081	248,745	290,117			2,405,080	
Independent Product Certification	376,082	43	9,669	20,838	30,719	33,028	29,269	24,582	57,591	29,151	20,745			255,634	
Records Management/Document Control/Training	600,904	61,332	34,831	43,106	67,222	51,379	59,331	50,529	70,188	43,893	57,719			539,531	
Alternative Studies	1,248,704	9,327	0	115,149	100,613	123,190	183,269	103,025	136,614	118,637	172,153			1,061,976	
Lathe Controller Upgrade Installation	1,424,147	7,910	46,706	53,590	164,725	81,629	123,943	78,751	173,974	148,510	131,148			1,010,886	
Simple Pit Disassembly	1,838,565	70,926	68,315	100,273	124,051	113,722	125,647	126,950	183,076	175,383	173,576			1,261,918	
NDA Cage	715,010	56,277	86,763	66,471	19,702	(2,596)	(37)	26,317	134,797	175,440	189,123			752,257	
MD-2 Shipping/Receiving – Preliminary Design	1,000,000	3,866	12,242	29,754	46,052	42,520	27,712	45,895	26,804	22,069	29,769			266,684	
TA-55-314 Upgrades	500,000	0	387	1,161	29,594	54,840	22,503	55,412	63,548	6,073	100			233,617	
Can Opener, Inner Welder, Outer Welder	1,030,469	1,423	19,849	6,125	73,726	48,471	84,646	111,703	134,256	40,272	26,056			546,526	
Contingency	9,237,140	0	0	0	0	0	0	0	0	0	0			0	



APPENDIX F:

Commitments

APPENDIX F: COMMITMENTS REPORT - JULY 2014

Oxide Production Program: NA-26 Commitments														
Contractor	Management Area	Code	LANL Order #	Commitments	Entity	B&R CODE	Contract Commitment Amount, \$ in thousands	Expended to-date thru Jul 2014	Committed Uncosted to-date thru Jul 2014	TOTAL FY14 Projected Expenditure	FY14 Projected EOY Committed Carryover	Status	Award Date/Projected Award Date	Projected Expenditure Completion
LANL-2MT	MA-7B	ICAN	74274-001-09	Design of new gripper for Packing System	COLORADO SCHOOL OF MINES-P1792609	NN6001030	634	487	147	235	0	Awarded	Aug-11	Q2/2015
LANL-2MT	MA-7B	ICAN	219406 189577 321934	Radiography and system Test Containers	TEAM INDUSTRIAL Dynamic Flowform	NN6001030	35	16	19	20	0	Awarded	Dec-12	Q1/2015
LANL-2MT	MA-7B	OSNM	231064	Operations support for 5-day campaign shipment of classified TRU waste to the WIPP as described on page 23 of the Level 3 RA&MSP	NUCLEAR WASTE PARTNERSHIP LLC	NN6001030	53	28	25	53	0	Awarded	Dec-13	Q4/2014
LANL-2MT	MA-7B	ODMO	227571	SRNS Tech Review of DMO-3 Furnace	SRNS	NN6001030	40	24	16	16	0	Awarded	Feb-13	Q1/2015
LANL-2MT	MA-7B	RISK-2000	264880	Engineering services for the Robotic Lathe	B6 SIGMA INC-P4811400	NN6001030	180	96	84	180	0	Awarded	Dec-13	Q4/2014
LANL-2MT	MA-7B	MD2D	57130	Direct Labor	Merrick	NN6001030	363	102	261	363	0	Awarded	Dec-13	Q4/2014
LANL-2MT	MA-7B	MFTP	341805	Muffle Furnace Tantalum Tray	TBD	NN6001030	329	0	329	329	0	RFP	Jun-14	Q4/2014
LANL-2MT	MA-7B	MFTP	8183	Automation Control Devices	Border States	NN6001030	54	29	25	54	0	Awarded	May-14	Q4/2014
LANL-2MT	MA-7B	ODMO	346251	LVCCWS	Dimplex	NN6001030	100	0	100	100	0	RFP	Jun-14	Q4/2014
LANL-2MT	MA-7B	SPAR	346251	LVCCWS	Dimplex	NN6001030	50	0	50	50	0	RFP	Jun-14	Q4/2014



APPENDIX G:

Trend Register

APPENDIX G: TREND REGISTER

Project Name: FY 14 Oxide Production



			<i>ORIGINAL Approved Project LCB (or) FY Baseline</i>	\$43,651,431	\$43,651,431				
			Total Resolved Trends (LCB or FY)	\$599,779	\$669,779				
			Current LCB (or) FY Budget	\$44,251,210	\$44,321,210				
			Unresolved Trends	\$275,000	\$275,000				
Estimate At Completion (EAC) + Unresolved Trends =								\$44,596,210	
Orgin. Date	Trend Number	Trend Cat / Type	Description of TREND	Budget		Status	Completion Date	Comments / Notes	POC
				Baseline	Forecast (EAC)				
11/01/13	OP001	EX/ISC	Can Opener, Inner Welder, Outer Welder	\$52,876	\$52,876	R	11/14/13	FY14 schedule to replace high level Canning Schedule. Provide budget to procure replacement glovebox for PU Sustainment program. Had \$1M place holder, need \$793K and will return \$206K to contingency	
11/18/13	OP002	EX/ISC	Storage Glovebox Agreement		(\$206,163)		12/16/13		
12/15/13	OP003	EX/NS	PF-4 Resumption - Criticality Safety Support		\$70,000	R	12/17/13	Charles Richardson Criticality Safety Support	
12/15/13	OP004	EX/ISC	Harry Majors - Packaging Support	\$349,907	\$349,907	R	12/16/13	Harry Majors Packaging Support	
12/15/13	OP005	EX/ISC	Removal of NPI-1 from Material Shipping and Receiving		(\$149,864)		02/05/14	Remove \$204,800 from NPI-1 Material, add \$54,936.20 to NPI-7 Material.	
12/15/13	OP006	EX/ISC	Increase Packaging Allocation and Budget to Cover Identified Personnel to 100% for Insuring Core Capability Maintenance	\$743,184	\$743,184	R	12/16/13	Increase Packaging by \$743184. Necessary due to 40% of certain resources not being covered by MR&R.	
12/15/13	OP007	EX/ISC	Procure, Install, and Document DMO-2 LVCCWS	\$100,000	\$100,000	U	TBD	Additional \$100K to Procure, Install, and Document DMO-2 LVCCWS	
12/15/13	OP008	EX/ISC	Reduced Forecast of Waste Shipments Due to PF-4 Pause		(\$300,000)		12/16/13	Remove \$300,000.	
12/15/13	OP009	EX/ISC	Removal of NPI-7 Work Scope from Analytical Chemistry		(\$421,798)		12/16/13	Remove \$1,421,862.34 from NPI-7, add \$1,000,064.04 to C-AAC	
12/15/13	OP010	EX/ISC	Delay of NDA Cage Due to Resumption Priorities	\$0	\$0	R	04/08/14	Replan of NDA Cage	
12/15/13	OP011	EX/ISC	FY14 Procurement of Inner & Outer Can Welders and Leak Detector	\$301,902	\$301,902	R	12/16/13	These costs will be incurred in FY14 but were not included in the initial baseline.	
12/15/13	OP012	EX/ISC	Module Specific Engineering Support for Packaging	\$99,872	\$99,872	R	12/16/13	Increase Packaging by \$99,872. Module Specific Engineering inadvertently omitted from FY14 Baseline.	
12/15/13	OP013	EX/ISC	Movement of Acceptance Testing Scope of Work from Canning to Packaging		(\$294,137)		12/16/13	The cost of acceptance testing for the Canning can be removed because it is being covered in Packaging by the resources who are being increased to 100% coverage.	
12/16/13	OP014	EX/ISC	Detail Plan the Building 314 Warehouse and add Digital Upgrade	\$100,000	\$100,000	C	TBD	TBD	
12/16/13	OP015	EX/ISC	LASO Review Books		(\$186,137)		02/06/13	Activities Oxide18898 and Oxide18918 will be removed since LASO will now only be providing spot checks.	
12/16/13	OP016	EX/ISC	Remove Muffle Furnace Milestone	\$0	\$0	C	TBD	TBD	
01/13/14	OP017	EX/ISC	Legacy Management	\$678,895	\$678,895	R	TBD	Scope added to Alternative Studies work package for activities needed to manage legacy parts, supplies, equipment, etc.	
01/22/14	OP018	EX/ISC	Inner Can Power Requirements	\$124,619	\$124,619	R	02/13/14	Cost for engineering and extend the installation schedule to account for conduit/conductors with breakers that will be installed to support the power for the inner and outer can welder.	
01/22/14	OP019	EX/ISC	Detail Plan 314 Warehouse	\$67,123	\$67,123	R	12/16/13	Detail Plan 314 Warehouse	
02/10/14	OP020	EX/ISC	Decontamination Wipe Down Requirements in PF-4	\$202,364	\$202,364	R	02/14/14	Decontamination Wipe Down by NPI-3	
02/14/14	OP021	EX/ISC	MQC Quality Improvement Plan		TBD	C	TBD	QA team being assigned actions by MQC Management not factored into the work package	
02/14/14	OP022	EX/ISC	Muffle Furnace Unknowns	\$75,000	\$75,000	U	TBD	Current electrical requirements for seismic anchoring, I/O signals, 90% Design Package	
02/14/14	OP023	EX/ISC	Resumption Activities will Require a Change to the Sample Dates		TBD	C	TBD	Change to sample dates	
02/14/14	OP024	EX/ISC	Process Improvements		\$147,882		TBD	Various process improvements proposed to Mark Dinehart by Danny Martinez	
03/12/14	OP025	EX/ISC	SAVY-4000s Containers	\$10,000	\$10,000	C	TBD	All SAVY-4000s containers released from the warehouse along with the majority of items still in the warehouse purchased under PO 206439 will be surcharged and partially funded by K37U	
03/24/14	OP025	EX/ISC	LASO Review Books - Correction		\$186,137		03/17/14	Correction to LASO Review Books. BCR PSM-14-032 removed dollars associated with the LANL portion of the work scope. A BCR will be need to add the dollars back into the activities.	
04/01/14	OP026	EX/ISC	Revised Plan for Muffle Furnace		(\$642,028)		04/08/14	Muffle furnace work needs to be removed from the baseline	
04/01/14	OP027	EX/ISC	Revised Plan for Process Qualification		(\$30,403)		04/08/14	Process qualification activities need to be removed from the schedule	
04/09/14	OP028	EX/ISC	MD-2 Preliminary Design		(\$201,641)		04/10/14	Work package will re-plan work and work package will be partly de-scoped	
04/24/14	OP029	EX/ISC	Fire Water PISA/ESS	\$100,000	\$100,000	U	TBD	Fire Water PISA/ESS initial fabrication/install costs	
04/30/14	OP030	EX/ISC	Program Management De-scope		(\$770,736)		05/01/14	Reduction for PM not hired and 1/2 time of Project Controls lead	
05/01/14	OP031	EX/ISC	ARIES Oxide Cage	\$467,411	\$467,411	R	05/13/14	Fabrication of caged staging area to be used for storage of oxide drums.	
05/01/14	OP032	EX/ISC	Pit Cutter Calorimeter and Fab	\$579,144	\$579,144	R	05/14/14	New scope for DCF, conceptual design, and glovebox design and install contracts.	
06/17/14	OP033	EX/ISC	TA-55 314 Upgrade Project Hold		(\$324,630)		06/14/14	Project put on hold	
07/07/14	OP034	EX/ISC	Additions to Pu Conversion Scope of Work	\$126,000	\$126,000	R	07/09/14	Additional scope added to Pu Conversion	



APPENDIX H: Milestone Report



APPENDIX H: MILESTONE REPORT - JULY 2014

Milestone Report

FY14 Oxide Production Program

Printed on 07-Aug-14 15:16

Scheduled as of 27-Jul-14 08:00

Activity ID	Activity Name	Finish	Variance - BL1 Finish Date	FY2014												FY2015	
				O	N	D	J	F	M	A	M	J	J	A	S	O	N
D1.02.01.D4.03_OP_S	Oxide Production Program	26-Sep-14	0.0d													26-Sep-14	
Oxide34090	FY14/FY15 Revised Work Plan submitted to NA-26	15-Jul-14	A	0.0d												15-Jul-14,	◆
Oxide34100	Minimum Capability Plan Complete	15-Aug-14*		0.0d												15-Aug-14,	◆
Oxide34170	Legacy Inventory Risk Reduction Plan Complete	15-Aug-14*		0.0d												15-Aug-14,	◆
Oxide34040	Complete 3 Ready-to-Ship Submittals	15-Sep-14*		0.0d												15-Sep-14,	◆
Oxide34110	50 kg Certified Oxide Accepted by MOX Services	26-Sep-14*		0.0d												26-Sep-14,	◆